

ABSTRACT

The invention refers to a method for mounting subassemblies (17) on structural components, in particular vehicle doors (1). After preassembly of the elements of the subassembly (17) on a support element (13), the entire electric or electronic circuit that is contained in the subassembly is attached in one step to the structural component (1). The almost exclusive use of flexible printed circuit boards for the connection between the individual elements (14), such as switching, operating or signaling element and the resulting weight savings, in addition to the automation of the installation permit a significant reduction in costs for the mass production of medium or large quantities.